

# LINOVECTOR II

LV3-E / LV4-E  
Copper/Aluminum and  
Steel Element Ratings

## Submittal

# Specification

### LV3 Slip Jointed Enclosure

#### ENCLOSURE:

STYLE: Flat Top, Top Outlet  
OUTLET: Stamped Louvers  
Pencil Proof

LENGTHS: 2'0" thru 8'0" in 6" Increments

MAT'L:  18 Ga. CRS (Std)  
 16 Ga. CRS (Opt'l)  
 14 Ga. CRS (Opt'l)  
 18 Ga. Stainless Steel (Opt'l)  
 16 Ga. Stainless Steel (Opt'l)  
 14 Ga. Stainless Steel (Opt'l)  
 16 Ga. Aluminum (Opt'l)  
 14 Ga. Aluminum (Opt'l)  
 12 Ga. Aluminum (Opt'l)

HEIGHT:  5 3/4" (LV3 only)  
 6 1/8" (LV4 only)  
 11 3/4" (LV3 only)  
 12 1/8" (LV4 only)

FINISH:  Baked Powder (Std)  
 Baked Metallic (Opt'l)

#### ELEMENT:

TYPE:  Cu/AL (Mechanically Expanded)  
LENGTHS: 2'0" thru 12'6" in 1" Increments  
for 1" & 1-1/4" Cu.  
2'0" thru 8'0" in 1" Increments  
for 3/4" Cu.

One End Flared (Std)

TYPE:  IPS Steel (Mechanically Expanded)

LENGTHS: 2'0" thru 12'6" in 1" Increments  
 NPT Thread both Ends (Std)  
 Beveled Ends for Field Weld (Opt'l)

See Catalog for Working Pressures

### LV4 Slip Jointed Enclosure

#### BACKPLATE:

TYPE:  Partial B/P  
LENGTHS: 8'0" Only  
MAT'L:  20 Ga. Prepainted (Std)  
 18 Ga. Galvannealed (Opt'l)

#### AIRSEAL:

1/8" x 3/8" Closed Cell (Opt'l)

#### BRACKETS:

Water Brkt w/B.B.  
 BBhgr-Wall for 2nd Tier

#### DAMPER: Not Available

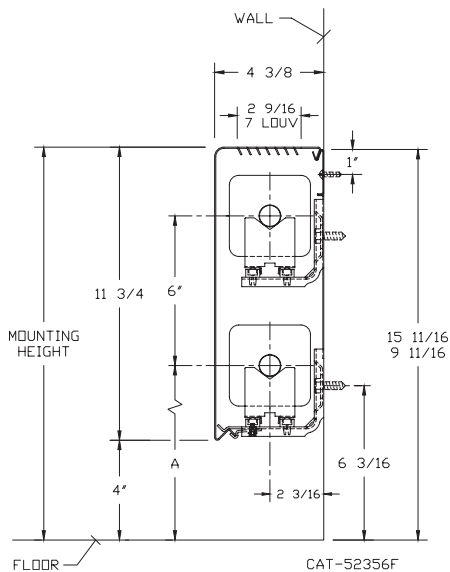
Not recommended for steam applications.  
Consult factory

#### ACCESSORIES:

LV Overlapping Type  
All accessories return to the wall at the bottom  
and have pre-punched holes for fastening to  
the wall.

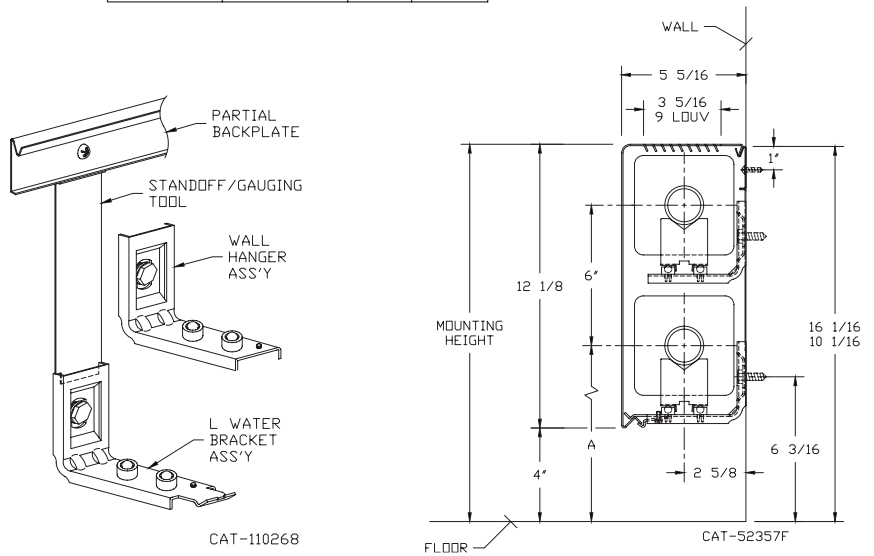
### LV3-E5 11

ELEMENT TUBE SIZE	FIN SIZE HEIGHT x WIDTH	CRADLE NUMBER	A
3/4 COPPER	3 1/4 x 3 1/4	2	7"
1" COPPER	3 1/4 x 3 1/4	2	7 3/16"
1 1/4 COPPER	3 1/4 x 3 1/4	1	6 5/8"
1" STEEL	3 1/4 x 3 1/4	2	7 5/16"
1 1/4 STEEL	3 1/4 x 3 1/4	1	6 13/16"



### LV4-E6 12

ELEMENT TUBE SIZE	FIN SIZE HEIGHT x WIDTH	CRADLE NUMBER	A
3/4 COPPER	3 5/8 x 4 1/4	2	7"
3/4 COPPER	4 1/4 x 4 1/4	3A	7 3/8"
1" COPPER	3 5/8 x 4 1/4	2	7 3/16"
1" COPPER	4 1/4 x 4 1/4	2	7 3/16"
1 1/4 COPPER	3 5/8 x 4 1/4	2	7 5/16"
1 1/4 COPPER	4 1/4 x 4 1/4	2	7 5/16"
1" STEEL	4 1/4 x 4 1/4	2	7 5/16"
1 1/4 STEEL	4 1/4 x 4 1/4	2	7 1/2"
2" STEEL	4 1/4 x 4 1/4	1	7 1/4"



# Vulcan

RADIATOR

260 North Elm St., Westfield, MA 01085  
(413) 568-9571 Fax: (413) 564-5661  
www.vulcanrad.com

PROJECT: \_\_\_\_\_ DATE: \_\_\_\_\_

LOCATION: \_\_\_\_\_

ARCHITECT: \_\_\_\_\_

ENGINEER: \_\_\_\_\_

CONTRACTOR: \_\_\_\_\_

PO NUMBER: \_\_\_\_\_

# STYLE "LV3-E / LV4-E" LINOVECTOR II

## COPPER/ALUMINUM ELEMENTS

ALL RATINGS ARE IN BTU/HR/LIN FT AND BASED ON 3 FPS VELOCITY, 65° EAT

TUBE SIZE	CATALOG DESIGNATION	FIN SIZE HEIGHT X WIDTH	FINS PER FT.	FIN THICKNESS IN INCHES	ENCL HEIGHT IN INCHES	TIERS AND CENTERS IN INCHES	MTG. HEIGHT IN INCHES	STEAM 215° FACTOR	HOT WATER (AVG.)								
									200°	190°	180°	170°	160°	150°	140°	130°	120°
									CORRECTION FACTORS FOR AVERAGE WATER TEMPERATURES								
								1.00	0.86	0.78	0.69	0.61	0.53	0.45	.40	.33	.26
3/4"	VC3/4-33	3-1/4" SQ.	32	.020	5 11	1 2-6 CL	9-3/4 15-3/4	840 1380	720 1190	660 1080	580 950	510 840	450 730	380 620	340 550	280 460	220 360
3/4"	VC3/4-34	3-1/4" SQ.	40	.020	5 11	1 2-6 CL	9-3/4 15-3/4	970 1490	830 1280	760 1160	670 1030	590 910	510 790	440 670	390 600	320 490	250 390
3/4"	VC3/4-35	3-1/4" SQ.	50	.020	5 11	1 2-6 CL	9-3/4 15-3/4	980 1440	840 1240	760 1120	680 990	600 880	520 760	440 650	390 580	320 480	250 370
1"	VC33	3-1/4" SQ.	32	.020	5 11	1 2-6 CL	9-3/4 15-3/4	820 1360	710 1170	640 1060	570 940	500 830	430 720	370 610	330 540	270 450	210 350
1"	VC34	3-1/4" SQ.	40	.020	5 11	1 2-6 CL	9-3/4 15-3/4	950 1470	820 1260	740 1150	660 1010	580 900	500 780	430 660	380 590	310 490	250 380
1"	VC35	3-1/4" SQ.	50	.020	5 11	1 2-6 CL	9-3/4 15-3/4	960 1470	830 1260	750 1150	660 1010	590 900	510 780	430 660	380 590	320 490	250 380
1-1/4"	VC133	3-1/4" SQ.	32	.020	5 11	1 2-6 CL	9-3/4 15-3/4	780 1320	670 1140	610 1030	540 910	480 810	410 700	350 590	310 530	260 440	200 340
1-1/4"	VC134	3-1/4" SQ.	40	.020	5 11	1 2-6 CL	9-3/4 15-3/4	910 1400	780 1200	710 1090	630 970	560 850	480 740	410 630	360 560	300 460	240 360
1-1/4"	VC135	3-1/4" SQ.	50	.020	5 11	1 2-6 CL	9-3/4 15-3/4	920 1380	790 1190	720 1080	630 950	560 840	490 730	410 620	370 550	300 460	240 360
3/4"	VC3/4-433	3-5/8" x 4-1/4"	32	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1080 1170 1900	930 1010 1630	840 910 1480	750 810 1310	660 710 1160	570 620 1010	490 530 860	430 470 760	360 390 630	280 300 490
3/4"	VC3/4-434	3-5/8" x 4-1/4"	40	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1190 1290 2040	1020 1110 1750	930 1010 1590	820 890 1410	730 790 1240	630 680 1080	540 580 920	480 520 820	390 430 670	310 340 530
3/4"	VC3/4-435	3-5/8" x 4-1/4"	50	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1270 1370 2060	1090 1180 1770	990 1070 1610	880 950 1420	770 840 1260	670 730 1090	570 620 930	510 550 820	420 450 680	330 360 540
1"	VC433	3-5/8" x 4-1/4"	32	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1110 1200 1690	950 1030 1450	870 940 1320	770 830 1170	680 730 1030	590 640 900	500 540 760	440 480 680	370 400 560	290 310 440
1"	VC434	3-5/8" x 4-1/4"	40	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1230 1330 1960	1060 1140 1690	960 1040 1530	850 920 1350	750 810 1200	650 700 1040	550 600 880	490 530 780	410 440 650	320 350 510
1"	VC435	3-5/8" x 4-1/4"	50	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1320 1430 1930	1140 1230 1660	1030 1120 1510	910 990 1330	810 870 1180	700 760 1020	590 640 870	530 570 770	440 470 640	340 370 500
1-1/4"	VC1433	3-5/8" x 4-1/4"	32	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1090 1180 1660	940 1010 1430	850 920 1290	750 810 1150	660 720 1010	580 630 880	490 530 750	440 470 660	360 390 550	280 310 430
1-1/4"	VC1434	3-5/8" x 4-1/4"	40	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1210 1310 1920	1040 1130 1650	940 1020 1500	830 900 1320	740 800 1170	640 690 1020	540 590 860	480 520 770	400 430 630	310 340 500
1-1/4"	VC1435	3-5/8" x 4-1/4"	50	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1300 1400 1890	1120 1200 1630	1010 1090 1470	900 970 1300	790 850 1150	690 740 1000	590 630 850	520 560 760	430 460 620	340 360 490
3/4"	VC3/4-43	4-1/4" SQ.	32	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1200 1210 2090	1030 1040 1800	940 940 1630	830 830 1440	730 740 1270	640 640 1110	540 540 940	480 480 840	400 400 690	310 310 540
3/4"	VC3/4-44	4-1/4" SQ.	40	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1310 1420 2100	1130 1220 1810	1020 1110 1640	900 980 1450	800 870 1280	690 750 1110	590 640 950	520 570 840	430 470 690	340 370 550
3/4"	VC3/4-45	4-1/4" SQ.	50	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1330 1440 2110	1140 1240 1810	1040 1120 1650	920 990 1460	810 880 1290	700 760 1120	600 650 950	530 580 840	440 480 700	350 370 550
1"	VC43	4-1/4" SQ.	32	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1220 1320 1920	1050 1140 1650	950 1030 1320	840 910 1170	740 810 1020	650 700 860	550 590 770	490 530 730	400 440 630	320 340 500
1"	VC44	4-1/4" SQ.	40	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1220 1320 2040	1050 1140 1750	950 1030 1590	840 910 1410	740 810 1240	650 700 1080	550 590 920	490 530 820	400 440 670	320 340 530
1"	VC45	4-1/4" SQ.	50	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1370 1480 1930	1180 1270 1660	1070 1150 1510	950 1020 1330	840 900 1180	730 780 1020	620 670 870	550 590 770	450 490 640	360 380 500
1-1/4"	VC143	4-1/4" SQ.	32	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1200 1300 1880	1030 1120 1620	940 1010 1470	830 900 1300	730 790 1150	640 690 1000	540 590 850	480 520 750	400 430 620	310 340 490
1-1/4"	VC144	4-1/4" SQ.	40	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1330 1440 1970	1140 1240 1690	1040 1120 1540	920 990 1360	810 880 1200	700 760 1040	600 650 890	530 580 790	440 480 650	350 370 510
1-1/4"	VC145	4-1/4" SQ.	50	.020	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1350 1460 1890	1160 1260 1630	1050 1140 1470	930 1010 1300	820 890 1150	720 770 1000	610 660 850	540 580 760	450 480 620	350 380 490

Note: Copper tube furnished flared one end standard.

# STYLE "LV3-E / LV4-E" LINOVECTOR II

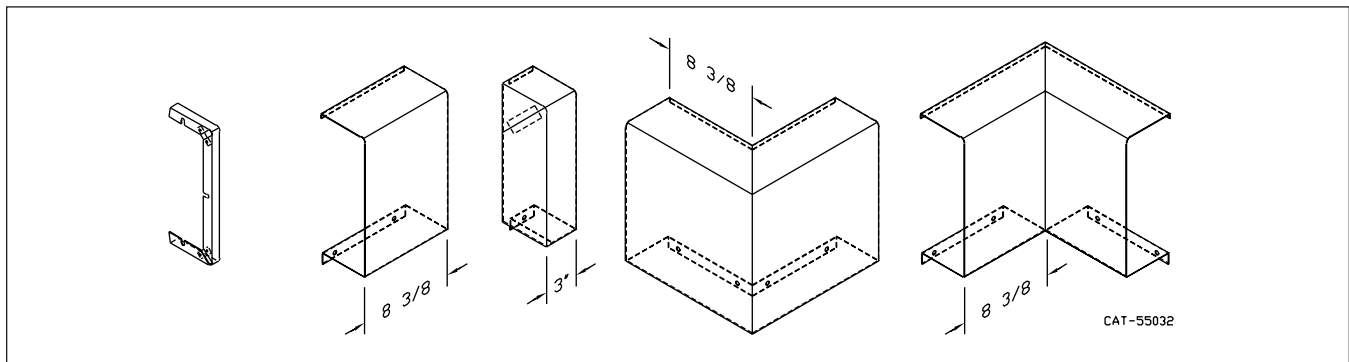
## STEEL ELEMENTS

ALL RATINGS ARE IN BTU/HR/LIN FT AND BASED ON 3 FPS VELOCITY, 65° EAT

TUBE SIZE	CATALOG DESIGNATION	FIN SIZE HEIGHT X WIDTH	FINS PER FT.	FIN THICKNESS IN INCHES	ENCL HEIGHT IN INCHES	TIERS AND CENTERS IN INCHES	MTG. HEIGHT IN INCHES	STEAM 215° FACTOR	HOT WATER (AVG.)								
									200°	190°	180°	170°	160°	150°	140°	130°	120°
									CORRECTION FACTORS FOR AVERAGE WATER TEMPERATURES								
1"	VS33	3-1/4" SQ.	32	.032	5 11	1 2-6 CL	9-3/4 15-3/4	780 1330	670 1140	610 1040	540 920	480 810	410 700	350 600	310 530	260 440	200 350
1"	VS34	3-1/4" SQ.	40	.032	5 11	1 2-6 CL	9-3/4 15-3/4	860 1475	740 1270	670 1150	590 1020	520 900	460 780	390 660	340 590	280 490	220 380
1"	VS35	3-1/4" SQ.	50	.032	5 11	1 2-6 CL	9-3/4 15-3/4	910 1550	780 1330	710 1210	630 1070	560 950	480 820	410 700	360 620	300 510	240 400
1-1/4"	VS133	3-1/4" SQ.	32	.032	5 11	1 2-6 CL	9-3/4 15-3/4	770 1320	660 1140	600 1030	530 910	470 810	410 700	350 590	310 530	250 440	200 340
1-1/4"	VS134	3-1/4" SQ.	40	.032	5 11	1 2-6 CL	9-3/4 15-3/4	870 1490	750 1280	680 1160	600 1030	530 910	460 790	390 670	350 600	290 490	230 390
1-1/4"	VS135	3-1/4" SQ.	50	.032	5 11	1 2-6 CL	9-3/4 15-3/4	880 1510	760 1300	690 1180	610 1040	540 920	470 800	400 680	350 600	290 500	230 390
1"	VS43	4-1/4" SQ.	32	.032	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1095 1180 1850	940 1010 1590	850 920 1440	760 810 1280	670 720 1130	580 630 980	490 530 830	440 470 740	360 390 610	280 310 480
1"	VS44	4-1/4" SQ.	40	.032	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1215 1320 1910	1040 1140 1640	950 1030 1490	840 910 1320	740 810 1170	640 700 1010	550 590 860	490 530 760	400 440 630	320 340 500
1"	VS45	4-1/4" SQ.	50	.032	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1300 1410 2150	1120 1210 1850	1010 1100 1680	900 970 1480	790 860 1310	690 750 1140	590 630 970	520 560 860	430 470 710	340 370 560
1-1/4"	VS143	4-1/4" SQ.	32	.032	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1010 1090 1700	870 940 1460	790 850 1330	700 750 1170	620 660 1040	540 580 900	450 490 770	400 440 680	330 360 560	260 280 440
1-1/4"	VS144	4-1/4" SQ.	40	.032	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1210 1310 1900	1040 1130 1630	940 1020 1480	830 900 1310	740 800 1160	640 690 1010	540 590 860	480 520 760	400 430 630	310 340 490
1-1/4"	VS145	4-1/4" SQ.	50	.032	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1280 1380 2135	1100 1190 1840	1000 1080 1670	880 950 1470	780 840 1300	680 730 1130	580 620 960	510 550 850	420 460 700	330 360 560
2"	VS242	4-1/4" SQ.	25	.032	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	950 1030 1620	820 890 1390	740 800 1260	660 710 1120	580 630 990	500 550 860	430 460 730	380 410 650	310 340 530	250 270 420
2"	VS243	4-1/4" SQ.	32	.032	6 12 12	1 1 2-6 CL	10-1/8 16-1/8 16-1/8	1130 1220 1770	970 1050 1520	880 950 1380	780 840 1220	690 740 1080	600 650 940	510 550 800	450 490 710	370 400 580	290 320 460

- Notes: 1) Steel fins furnished as .032 thick, painted black.  
 2) NPT threads furnished on steel elements. Please use domestic fittings for proper installation.  
 3) The ends can be provided chamfered for field welded fittings when specified.

## STYLE LVE ACCESSORIES



# Design Data

## COMMERCIAL FINNED TUBE CHARTS FOR RATING CORRECTIONS

For assistance with ratings and selection, please use our online Specifier.

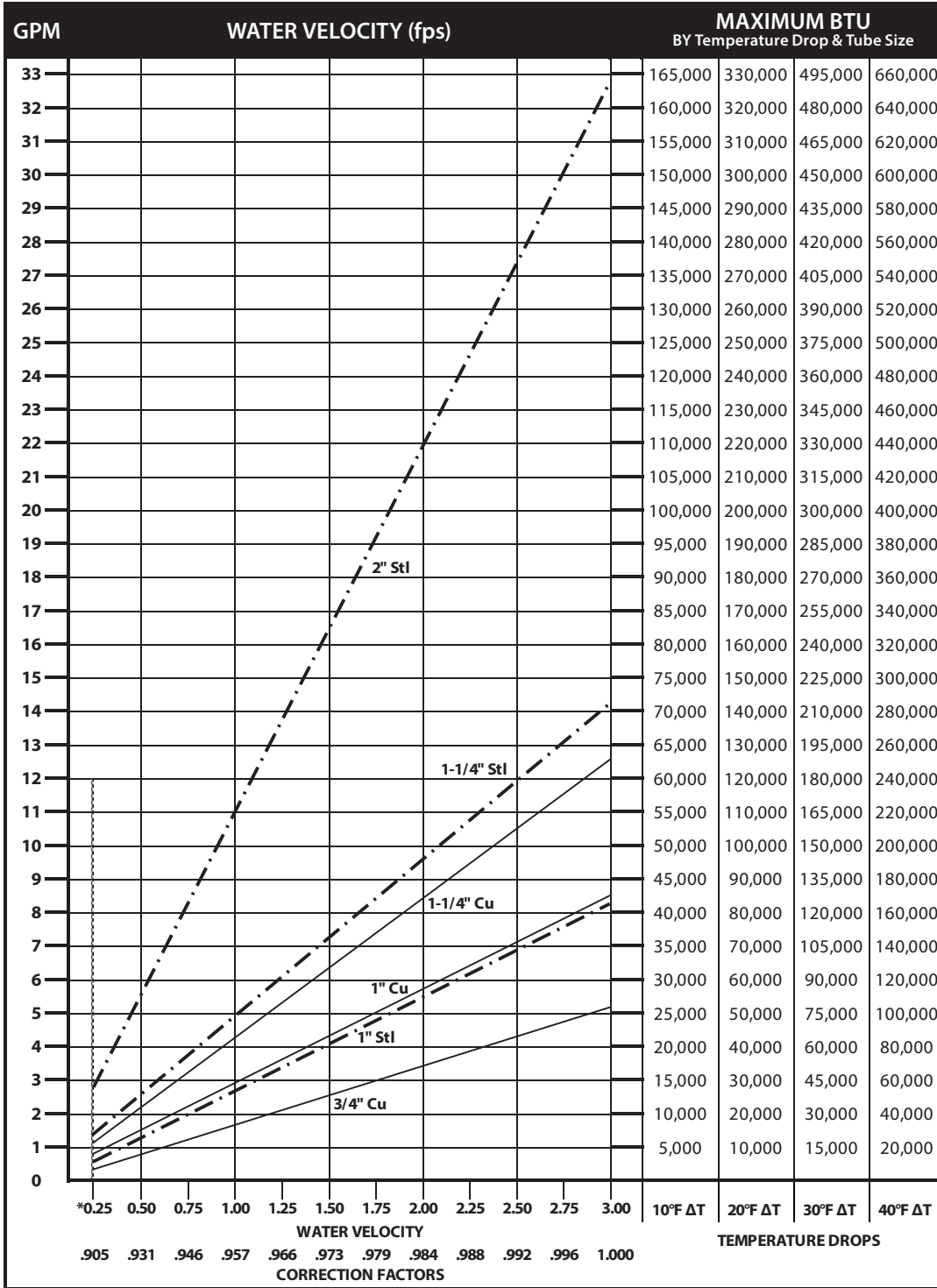
CORRECTION FACTORS FOR WATER TEMPERATURES AND AIR TEMPERATURES OTHER THAN STANDARD															
AVERAGE WATER TEMP. °F	ENTERING AIR TEMPERATURE °F														
	45	55	STD 65	70	75	80	85	90	95	100	110	120	130	140	150
90	.19	.13	.11	.06											
100	.25	.19	.15	.11	.08	.06									
110	.31	.25	.20	.16	.13	.11	.08	.06							
120	.38	.31	.26	.21	.19	.16	.13	.11	.08	.06					
130	.45	.38	.33	.28	.25	.21	.19	.16	.13	.11	.06				
140	.53	.45	.40	.34	.31	.28	.25	.21	.19	.16	.11	.06			
150	.61	.53	.45	.41	.38	.34	.31	.28	.25	.21	.16	.11	.06		
160	.69	.61	.53	.49	.45	.41	.38	.34	.31	.28	.21	.16	.11	.06	
170	.77	.69	.61	.57	.53	.49	.45	.41	.38	.34	.28	.21	.16	.11	.06
180	.86	.77	.69	.65	.61	.57	.53	.49	.45	.41	.34	.28	.21	.16	.11
190	.95	.86	.78	.73	.69	.65	.61	.57	.53	.49	.41	.34	.28	.21	.16
200	1.05	.95	.86	.82	.77	.73	.69	.65	.61	.57	.49	.41	.34	.28	.21
210	1.14	1.05	.95	.91	.86	.82	.77	.73	.69	.65	.57	.49	.41	.34	.28
▶ 215 (STD.)	1.19	1.09	1.00	.95	.91	.86	.82	.77	.73	.69	.61	.53	.45	.38	.31
220	1.24	1.14	1.05	1.00	.95	.91	.86	.82	.77	.73	.65	.57	.49	.41	.34
230	1.34	1.24	1.14	1.09	1.05	1.00	.95	.91	.86	.82	.73	.65	.57	.49	.41
240	1.44	1.34	1.25	1.19	1.14	1.09	1.05	1.00	.95	.91	.82	.73	.65	.57	.49
250	1.55	1.44	1.34	1.29	1.24	1.19	1.14	1.09	1.05	1.00	.91	.82	.73	.65	.57
260	1.66	1.55	1.44	1.39	1.34	1.29	1.24	1.19	1.14	1.09	1.00	.91	.82	.73	.65
270	1.76	1.66	1.55	1.50	1.44	1.39	1.34	1.29	1.24	1.19	1.09	1.00	.91	.82	.73
280	1.87	1.76	1.66	1.60	1.55	1.50	1.44	1.39	1.34	1.29	1.19	1.09	1.00	.91	.82
290	1.99	1.87	1.76	1.71	1.66	1.60	1.55	1.50	1.44	1.39	1.29	1.19	1.09	1.00	.91
300	2.10	1.99	1.87	1.82	1.76	1.71	1.66	1.60	1.55	1.50	1.39	1.29	1.19	1.09	1.00

CORRECTION FACTORS FOR STEAM PRESSURES AND AIR TEMPERATURES OTHER THAN STANDARD																
STEAM		ENTERING AIR TEMPERATURE °F														
PRESSURE		TEMP. °F	45	55	STD 65	70	75	80	85	90	100	110	120	130	140	150
GAUGE	ABS. PSI															
(VAC) 15" HG	7.32	178.9	0.90	0.80	0.70	0.65	0.60	0.56	0.51	0.45	0.39	0.32	0.25	0.18	0.13	0.08
(VAC) 10"	9.78	192.2	1.02	0.91	0.81	0.76	0.71	0.66	0.62	0.55	0.48	0.40	0.33	0.26	0.20	0.14
(VAC) 5"	12.25	202.9	1.11	1.00	0.90	0.85	0.79	0.75	0.70	0.63	0.56	0.48	0.40	0.33	0.27	0.20
▶ 0 PSI	14.696	212.0	1.19	1.09	0.97	0.92	0.87	0.82	0.77	0.70	0.63	0.54	0.46	0.38	0.31	0.25
.899	15.595	215.0	1.22	1.11	1.00	0.95	0.90	0.84	0.80	0.75	0.65	0.57	0.48	0.40	0.33	0.26
5	19.70	227.1	1.34	1.22	1.11	1.05	1.00	0.95	0.90	0.81	0.75	0.66	0.57	0.49	0.41	0.34
10	24.70	239.4	1.45	1.33	1.22	1.17	1.11	1.05	1.00	0.91	0.85	0.75	0.66	0.58	0.50	0.42
15	29.70	249.8	1.55	1.43	1.31	1.26	1.20	1.14	1.09	1.00	0.94	0.84	0.75	0.66	0.57	0.49
20	34.70	258.5	1.63	1.52	1.40	1.33	1.28	1.23	1.17	1.07	1.02	0.92	0.82	0.73	0.64	0.55
25	39.70	266.8	1.71	1.59	1.47	1.41	1.36	1.30	1.25	1.15	1.09	0.98	0.89	0.80	0.71	0.62
30	44.70	274.0	1.78	1.66	1.54	1.48	1.42	1.37	1.31	1.21	1.15	1.05	0.95	0.85	0.76	0.68
40	54.70	286.7	1.91	1.79	1.66	1.61	1.54	1.49	1.43	1.32	1.27	1.16	1.06	0.97	0.87	0.78
50	64.70	297.7	2.02	1.90	1.77	1.71	1.65	1.60	1.54	1.42	1.37	1.26	1.16	1.06	0.96	0.87
60	74.70	307.3	2.10	2.00	1.87	1.81	1.75	1.69	1.63	1.51	1.47	1.35	1.25	1.15	1.05	0.95
70	84.70	316.0	2.20	2.09	1.95	1.89	1.83	1.77	1.71	1.59	1.55	1.44	1.33	1.23	1.12	1.03
80	94.70	323.9	2.27	2.17	2.03	1.97	1.91	1.85	1.80	1.69	1.63	1.52	1.41	1.31	1.20	1.10
90	104.70	331.2	2.36	2.24	2.11	2.05	1.98	1.93	1.87	1.74	1.70	1.59	1.48	1.38	1.28	1.17
100	114.70	337.9	2.43	2.31	2.18	2.11	2.05	2.00	1.94	1.81	1.77	1.65	1.54	1.44	1.33	1.23
125	139.70	352.9	2.59	2.47	2.33	2.27	2.21	2.16	2.10	1.96	1.92	1.80	1.69	1.59	1.48	1.38
150	164.70	365.9	2.73	2.62	2.47	2.43	2.35	2.29	2.23	2.08	2.05	1.94	1.82	1.72	1.61	1.51
175	189.70	377.4	2.86	2.74	2.60	2.54	2.47	2.41	2.35	2.21	2.17	2.05	1.95	1.85	1.73	1.63
200	214.70	387.8	2.95	2.85	2.71	2.63	2.58	2.52	2.47	2.31	2.29	2.17	2.06	1.96	1.84	1.75

From Keenan and Keyes — Linear Interpolation. NOTE: Gauge pressure should be corrected for altitude.

Rate of pitch for steam 1/2" drop over 20-foot run.

# Design Data



## DYNAMIC FORMULAS

$$BTU = GPM \times 500 \times TD$$

$$GPM = \left( \frac{BTU}{500} \right) \div TD$$

$$TD = \left( \frac{BTU}{500} \right) \div GPM$$

\*Do not design below .25 fps.

## Pressure Drop at Given Water Velocities (Feet of Water per 100 ft. of pipe) based on Hazen - Williams calculation

Nominal Pipe Size	Water Velocity (ft/sec)											
	0.25	0.50	0.75	1.00	1.25	1.50	1.75	2.00	2.25	2.50	2.75	3.00
3/4" Copper	0.06	0.20	0.42	0.72	1.09	1.53	2.04	2.61	3.25	3.95	4.71	5.53
1" Copper	0.04	0.15	0.32	0.54	0.81	1.14	1.52	1.94	2.42	2.94	3.50	4.11
1 1/4" Copper	0.03	0.12	0.25	0.43	0.64	0.90	1.20	1.54	1.92	2.33	2.78	3.26
1" Steel	0.04	0.15	0.32	0.54	0.81	1.14	1.52	1.95	2.42	2.94	3.51	4.12
1 1/4" Steel	0.03	0.11	0.23	0.40	0.60	0.84	1.12	1.44	1.79	2.17	2.59	3.05
2" Steel	0.02	0.07	0.14	0.25	0.37	0.52	0.69	0.89	1.10	1.34	1.60	1.88

# Design Data

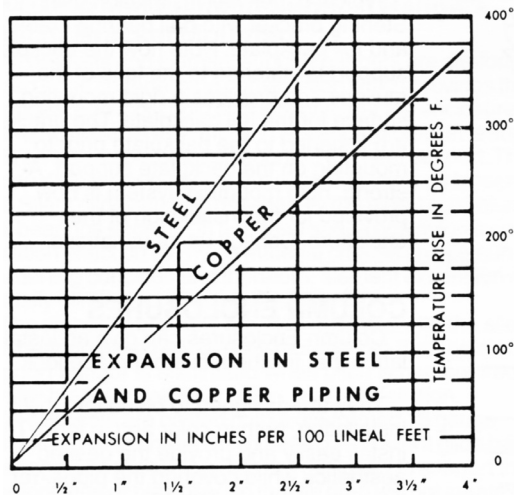
## GUARANTEED WORKING PRESSURES

- 1" IPS — 780 at Temperatures up to 650°F.
- 1-1/4" IPS — 660 at Temperatures up to 650°F.
- 2" IPS — 405 at Temperatures up to 650°F.
- 1-1/4" CU — 194 at Temperatures up to 300°F.
- 1" CU 204 at Temperatures up to 300°F.
- 3/4" CU 218 PSI at Temperatures up to 300°F.

**MAXIMUM PRESSURES AT OTHER TEMPERATURES  
ARE AVAILABLE UPON REQUEST.**

### Pipe Water Capacities and Quantities Circulated at Velocity of 3 Feet Per Second

Nominal Pipe Size	Pipe I.D. (inches)	Gals Per Lin. Ft.	GPM @ 3' per sec Velocity
3/4" Copper	0.835	0.028	5.12
1" Copper	1.077	0.047	8.52
1 1/4" Copper	1.315	0.071	12.70
1" Steel	1.075	0.047	8.49
1 1/4" Steel	1.395	0.079	14.29
2" Steel	2.115	0.183	32.85



### Glycol Correction Factors

#### Fluid Temperature 200°F

% Solution	Ethylene Glycol	Propylene Glycol
20	.952	.988
30	.921	.968
40	.888	.943
50	.852	.912

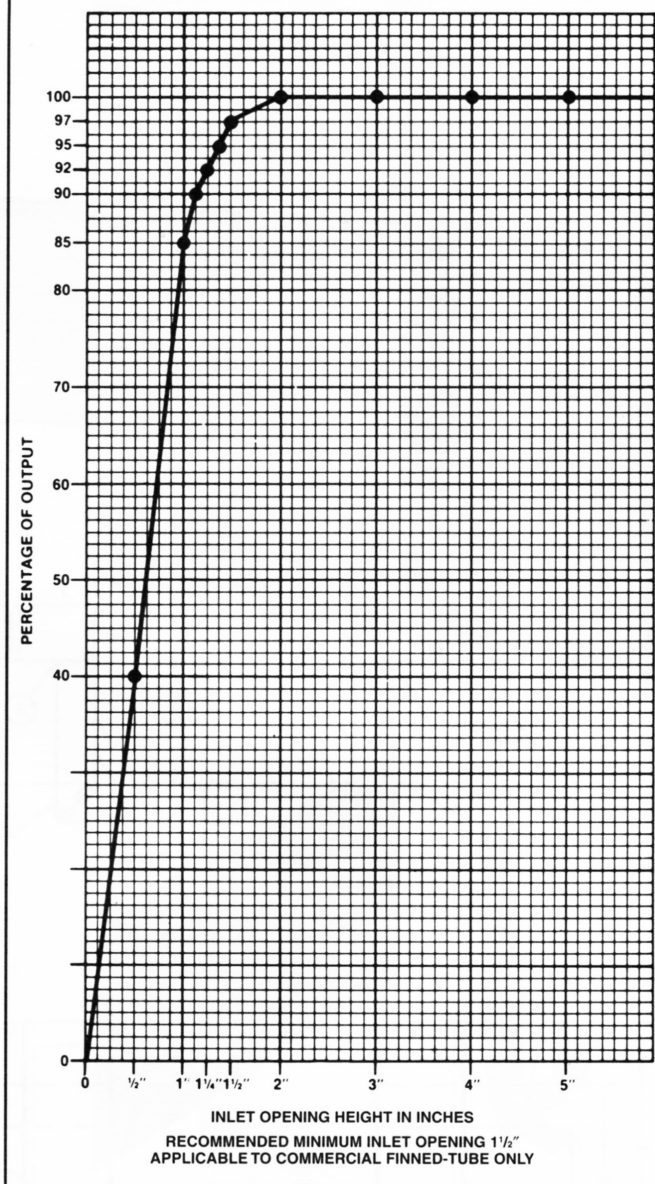
#### Fluid Temperature 180°F

% Solution	Ethylene Glycol	Propylene Glycol
20	.946	.982
30	.913	.961
40	.879	.934
50	.842	.902

#### Fluid Temperature 140°F

% Solution	Ethylene Glycol	Propylene Glycol
20	.934	.97
30	.898	.946
40	.861	.916
50	.821	.881

### INLET VS. OUTPUT/BTUH CAPACITY REDUCTION



### ALTITUDE FACTORS

Approximate factors for convective heat value at varying altitudes

Altitude	Ferrous Units	Copper Alum. Units
Sea Level	1.000	1,000
1,000 ft.	.984	.969
2,000 ft.	.968	.938
3,000 ft.	.952	.908
4,000 ft.	.936	.878
5,000 ft.	.920	.850
6,000 ft.	.904	.822
7,000 ft.	.889	.795
8,000 ft.	.874	.768
9,000 ft.	.859	.743
10,000 ft.	.844	.718
15,000 ft.	.771	.603
20,000 ft.	.703	.502